

Injector Overview

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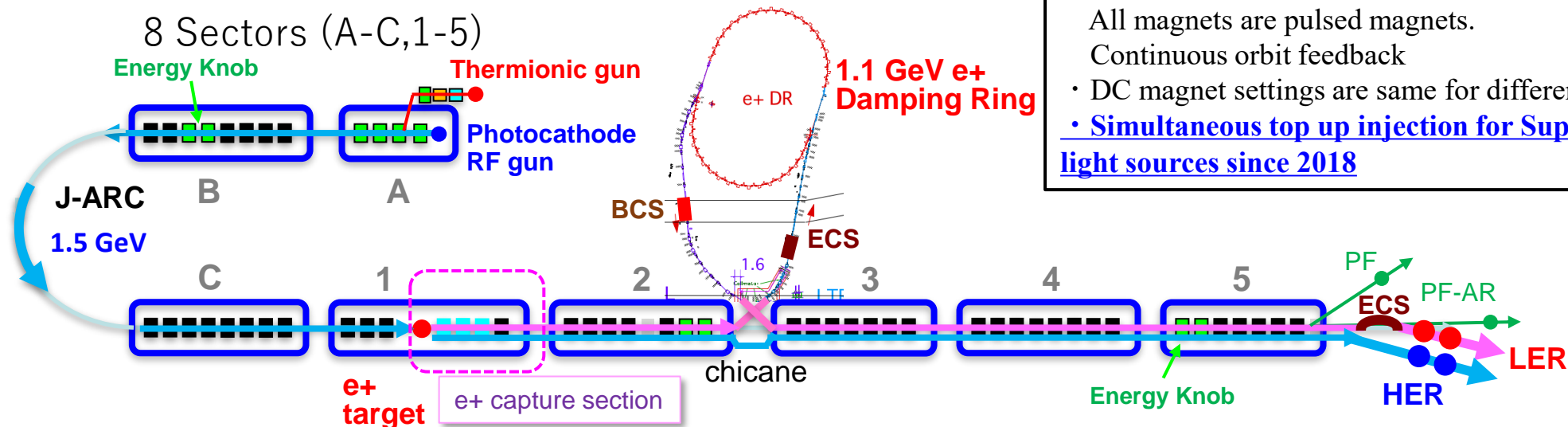
on behalf of Injector Linac Group and Linac Commissioning Group

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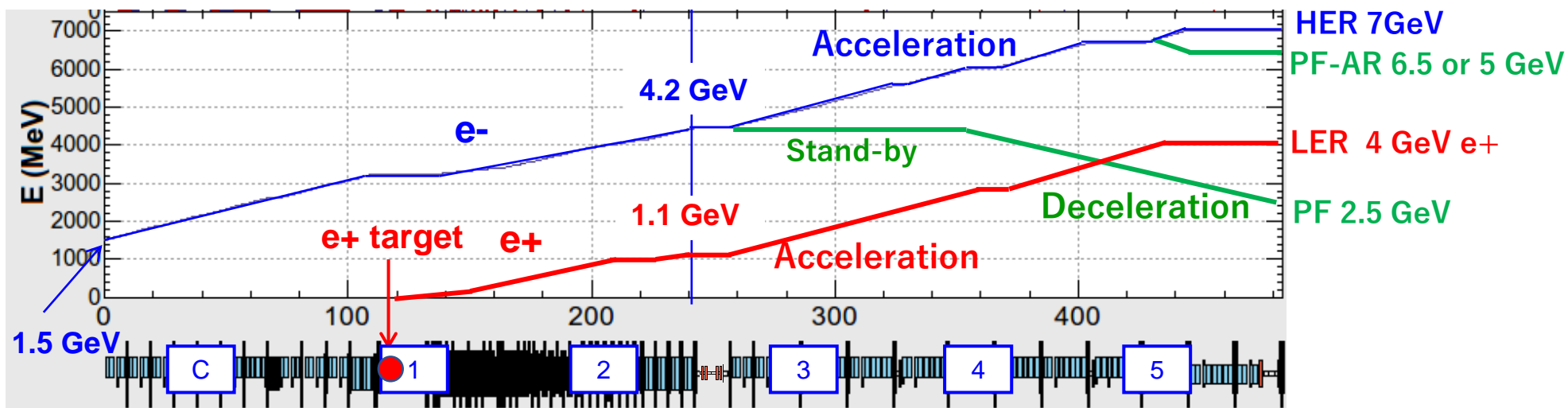
- Injector outline
- e- beam status and issue
- e+ beam status and issue
- Upgrade work and progress during LS1
- Summary

Injector Linac Layout

60 klystron units
240 accelerating structures (S-band 2-m-long)



- Two electron sources:
RF gun: HER injection
Thermionic DC gun: LER, PF, PF-AR
- Sector 3-5:
All magnets are pulsed magnets.
Continuous orbit feedback
- DC magnet settings are same for different beam mode
- [Simultaneous top up injection for SuperKEKB and light sources since 2018](#)



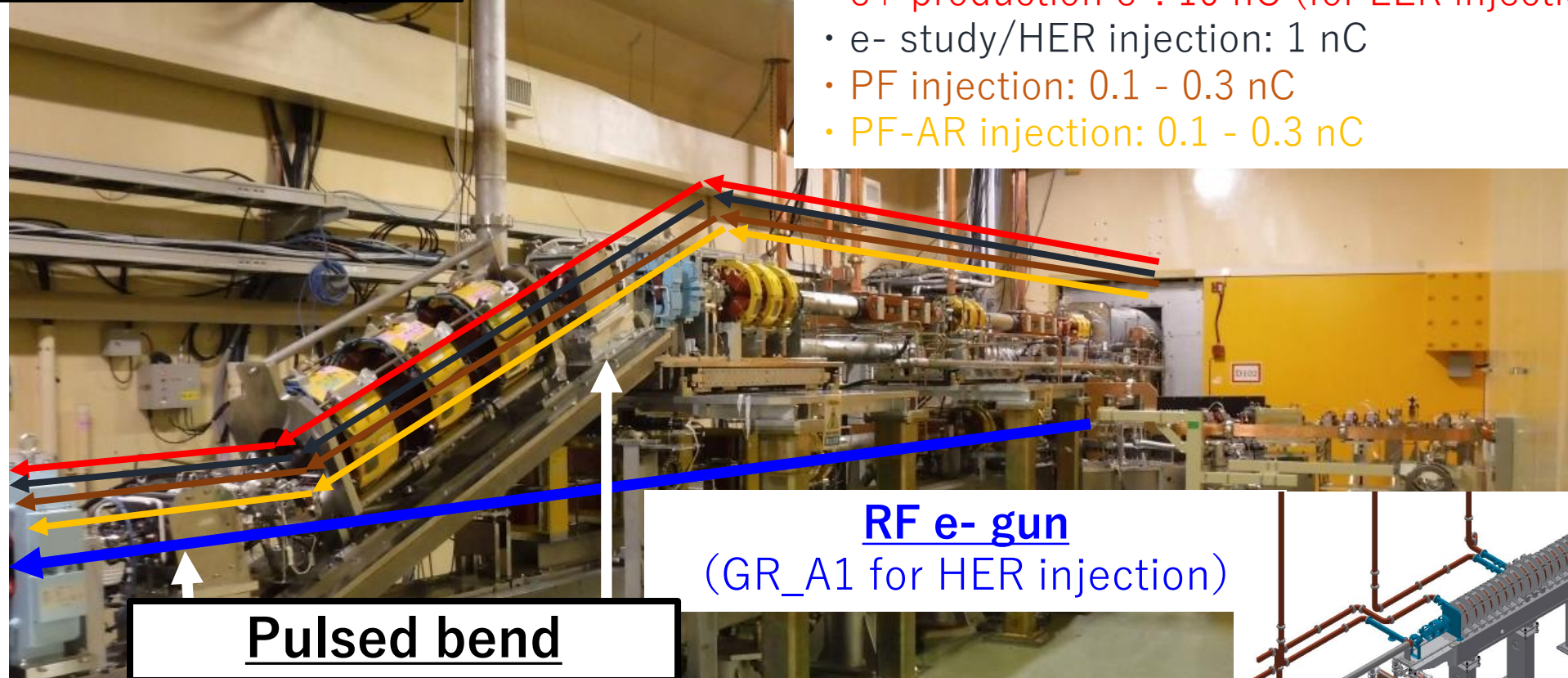
Beam energy variation for each beam mode along the beam line after J-ARC

**Pulse to pulse beam switching:
rf e- gun/thermionic e- gun
In injector section
(double decker beam line)**

Thermionic DC e- gun (GU_AT)

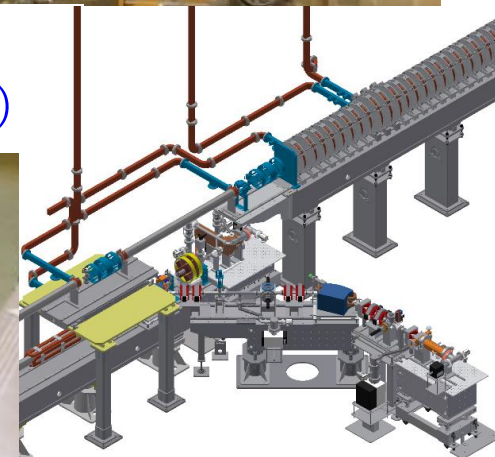
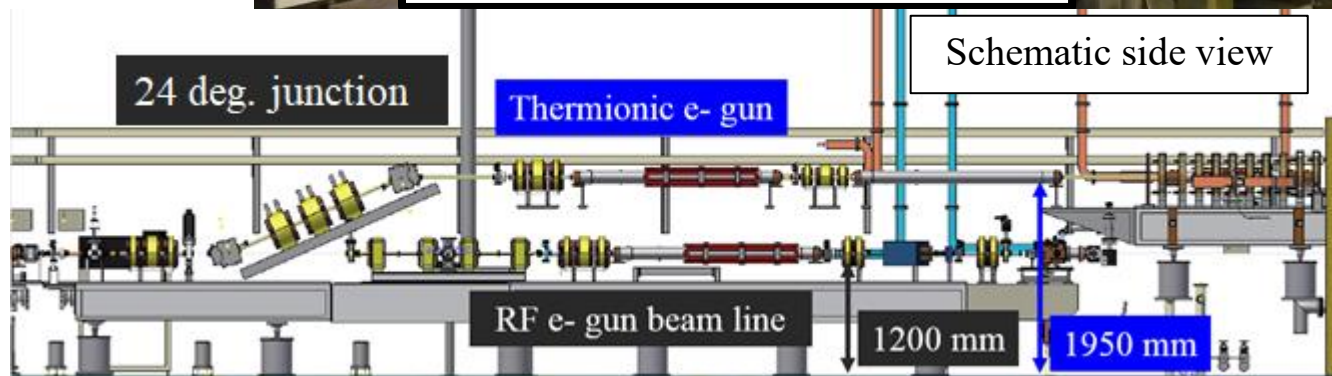
w/ 2 subharmonic bunchers (114 MHz, 571 MHz) and 2 bunchers.

- e+ production e-: 10 nC (for LER injection)
- e- study/HER injection: 1 nC
- PF injection: 0.1 - 0.3 nC
- PF-AR injection: 0.1 - 0.3 nC

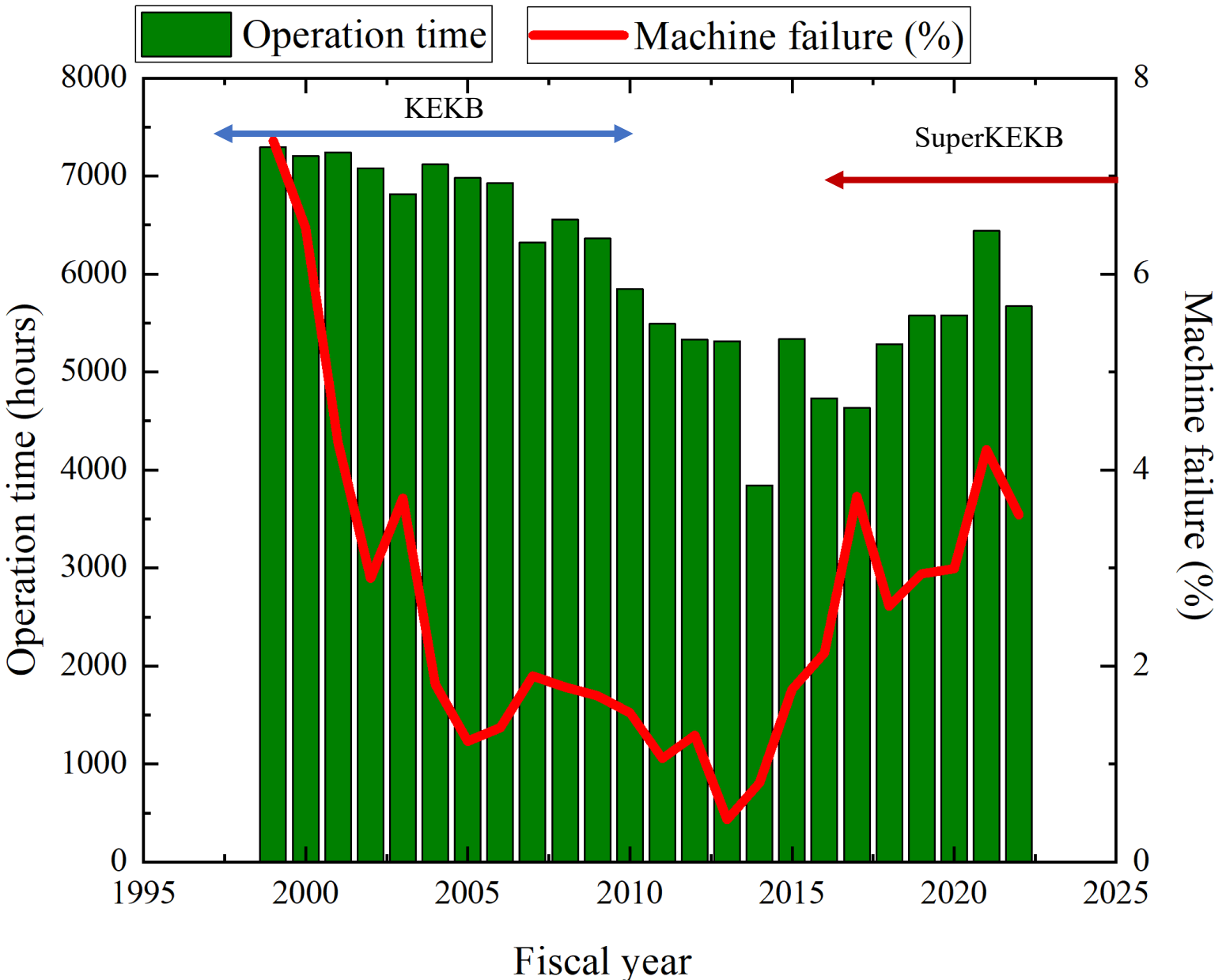


RF e- gun
(GR_A1 for HER injection)

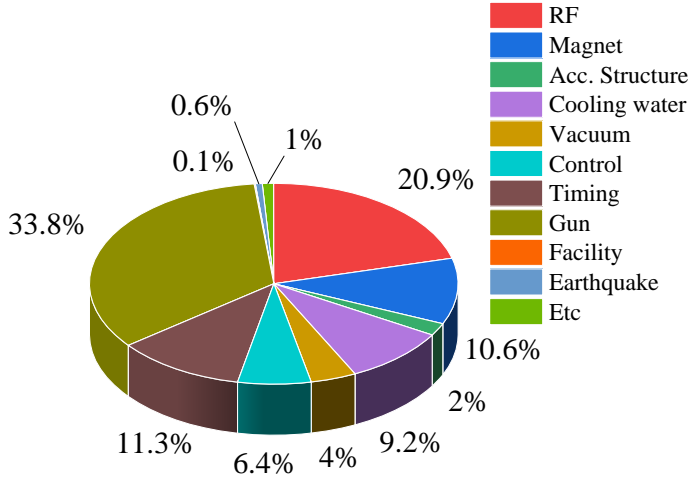
Pulsed bend



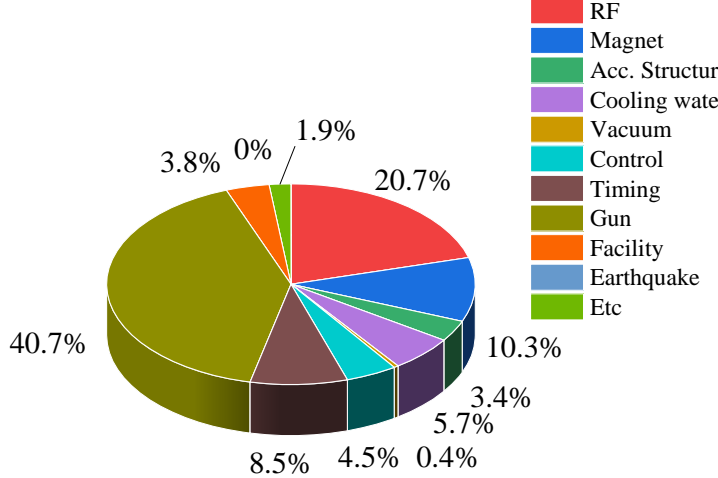
Injector operation statistics



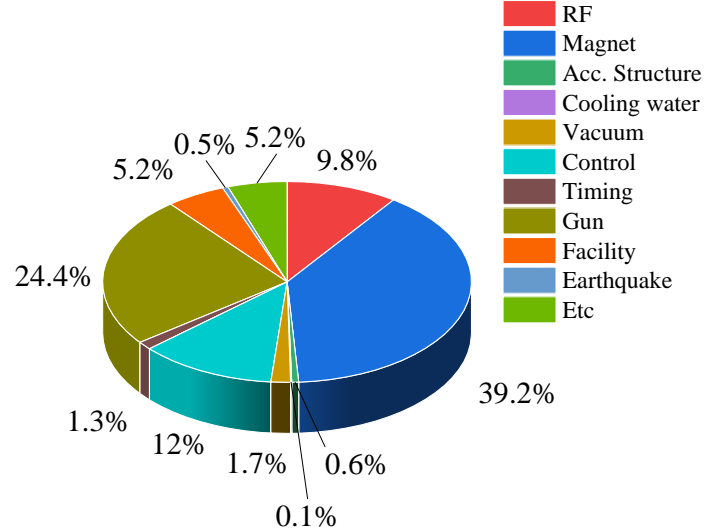
Injector beam loss time statistics (FY2020 – FY2022)



FY2020: 1.58%



FY2021: 1.83%



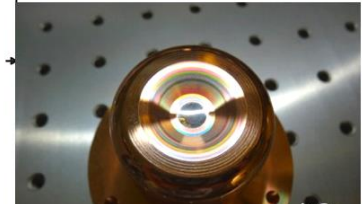
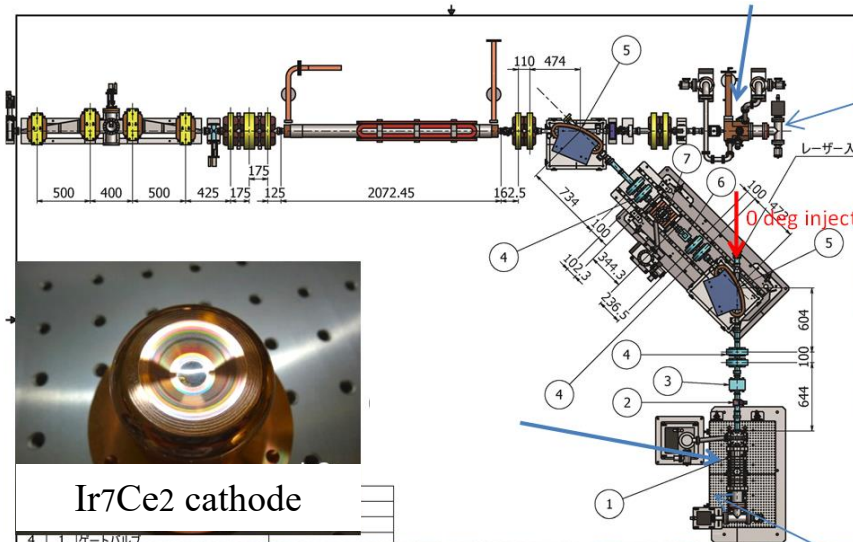
FY2022: 0.81%

- Beam operation could be interrupted by some different reasons. (RF, magnet powers supply, control software failure, ...)
- **Beam loss time ratio** is less than 2%.
- Most beam loss time are caused by RF and e- gun related troubles.
- In FY2022, beam loss time is less than 1%.
 - In 2022b, 2022c, 2023a, SuperKEKB was not in operation because of LS1.
 - Linac klystron operation mode was changed from 50 Hz to 25 Hz.
- In FY2022, most of beam loss time are caused by magnet trouble.
 - Pulsed magnet controller problem.

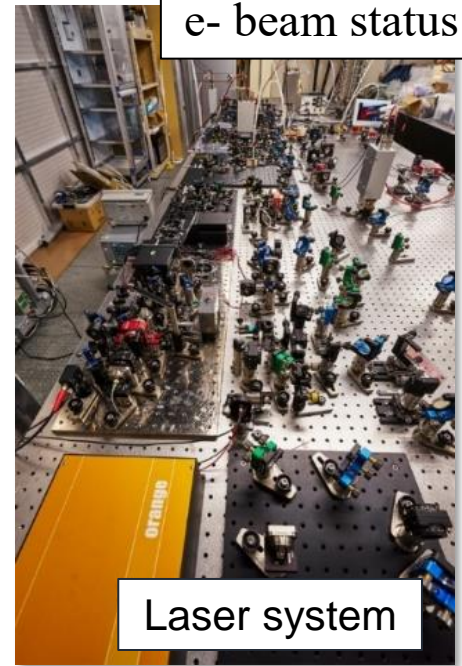
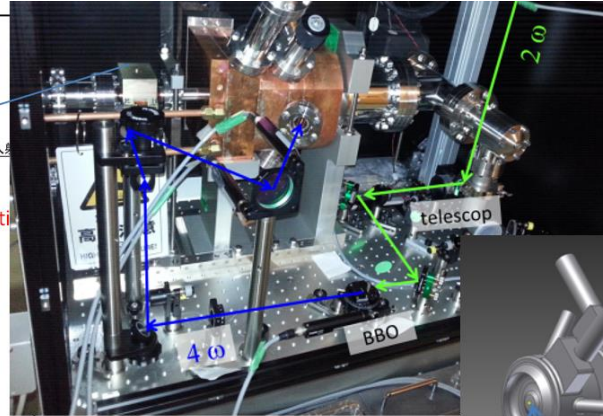
e- beam status and issue

Low emittance photocathode rf e- gun

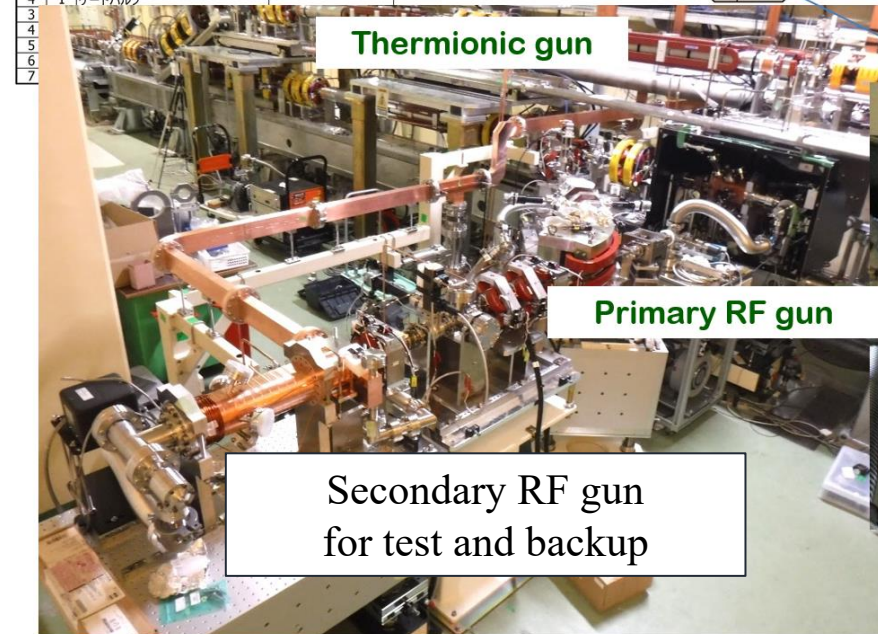
e- beam status



Ir7Ce2 cathode



Laser system

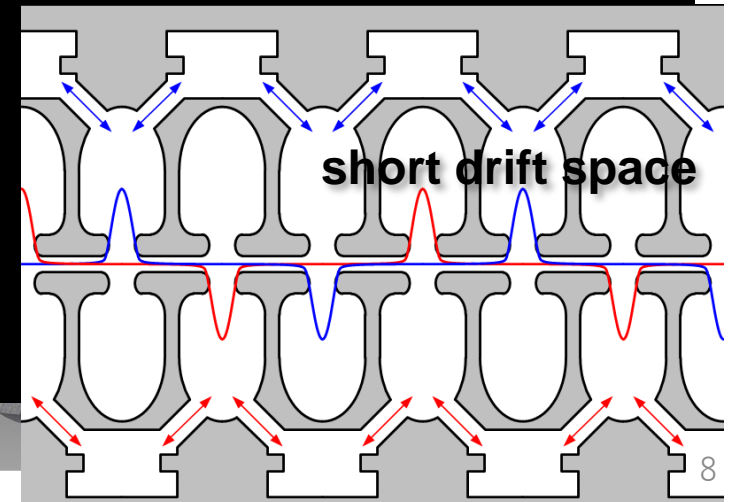
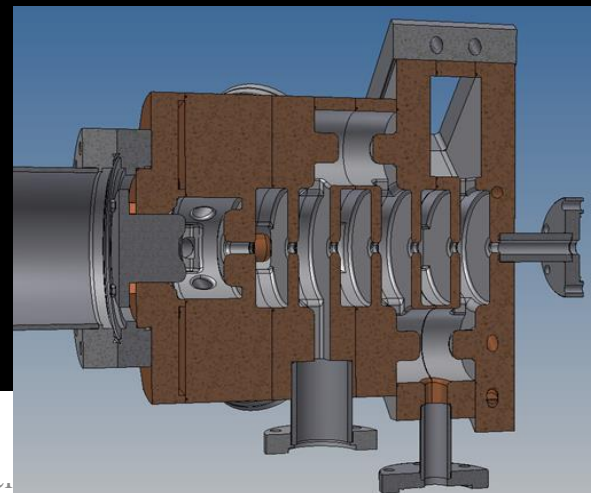


Thermionic gun

Primary RF gun

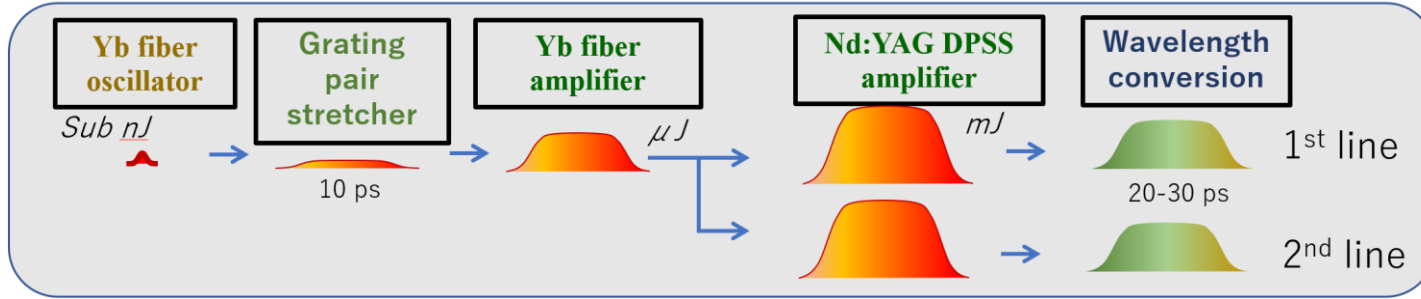
Secondary RF gun for test and backup

- Photocathode: Ir7Ce2
- Cavity: QTWSC (Quasi Travelling Wave Side Coupler)
 - Strong focusing electric field

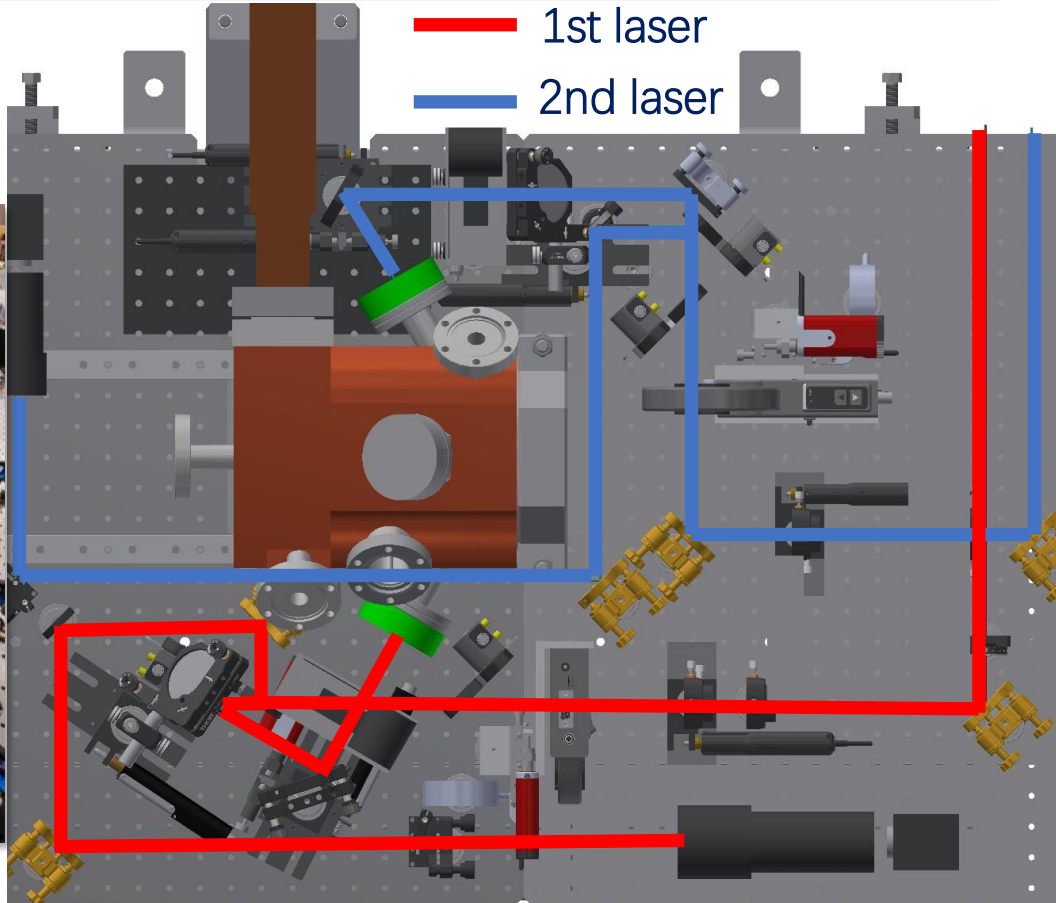


Hybrid laser system for rf e- gun

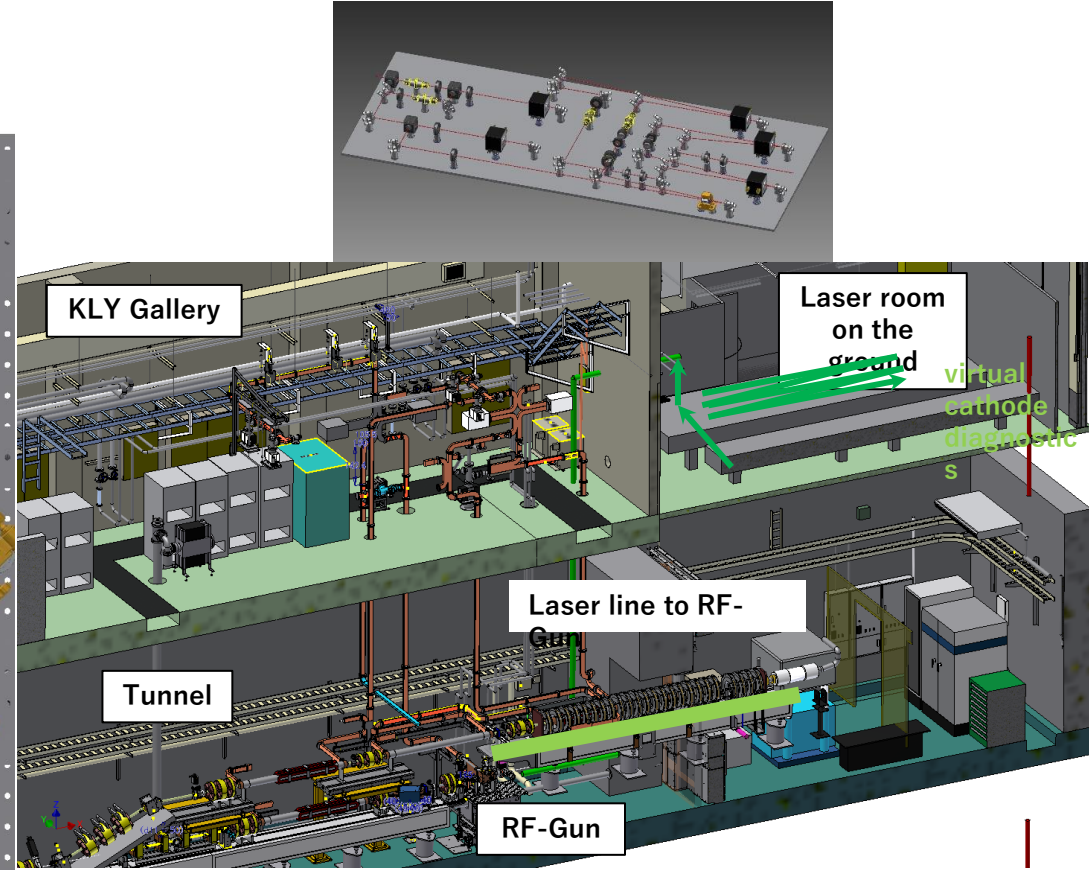
- Yb doped fiber and Nd:YAG DPSS module Amplifier



- **Output Power:**
- ω (1064 nm): 30 mJ
- 2ω (532 nm): 15 mJ
- 4ω (266 nm): 1 mJ



Optics layout in the tunnel



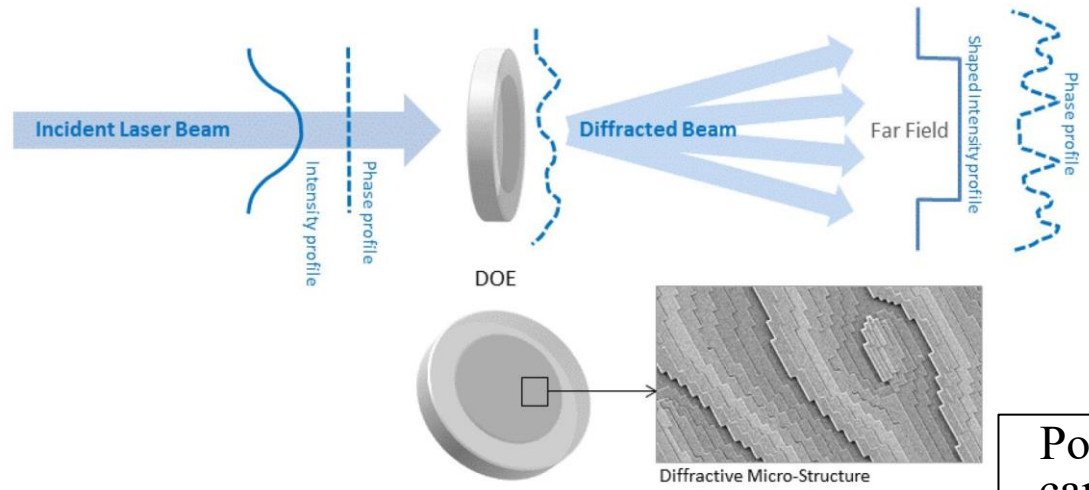
Laser transport line

R. Zhang,
X. Zhou et al.

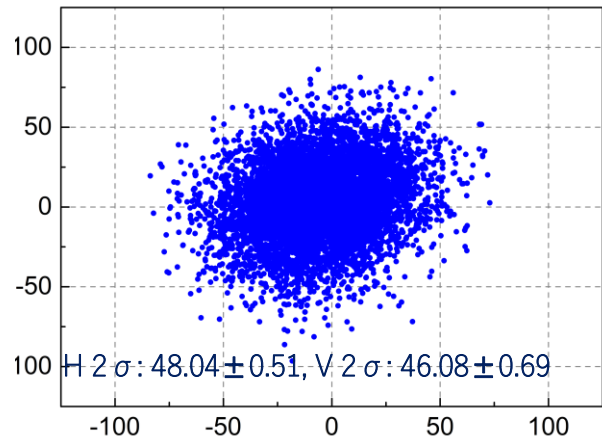
DOE for reshaping of laser spatial distribution

DOE Basics : principle

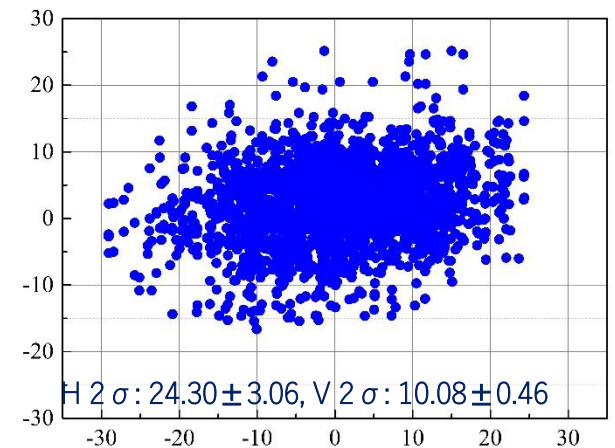
Example : Conversion Gaussian to Top-Hat profile



2019.06 without DOE & beam position sensor



2021.06 with DOE & beam position sensor

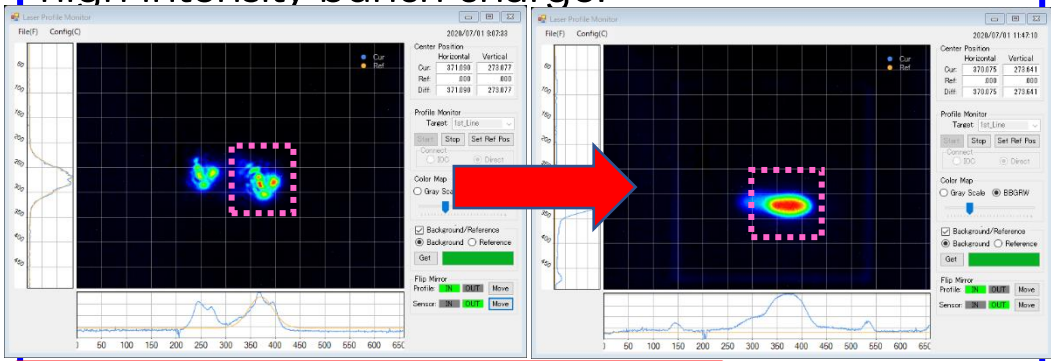


Pointing stability can be improved.

DOE (diffractive optical element) were installed at 1st /2nd (in summer '20/'21) line laser: Laser beam homogenizer for low emittance beam with the high intensity bunch charge.

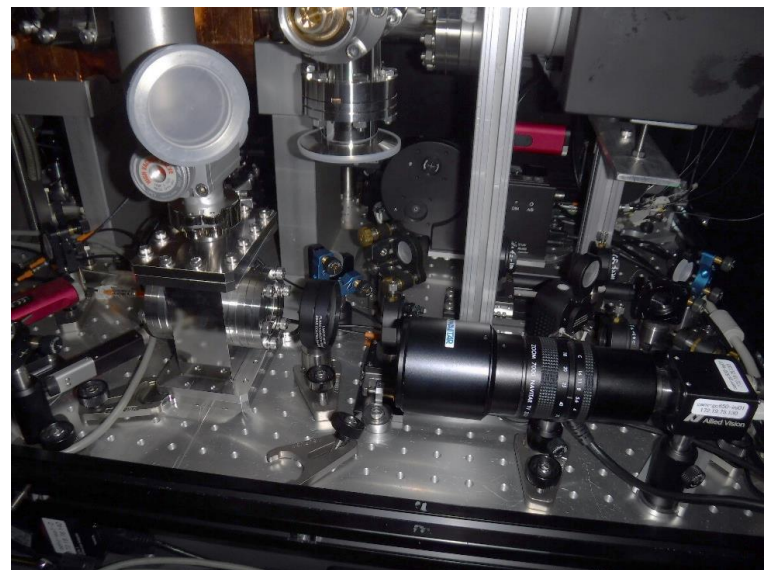
DOE is installed in vacuum chamber filled with Argon gas.

DOEs were replaced by new one ($\Phi 8$ mm from $\Phi 6$ mm) for high bunch charge operation.



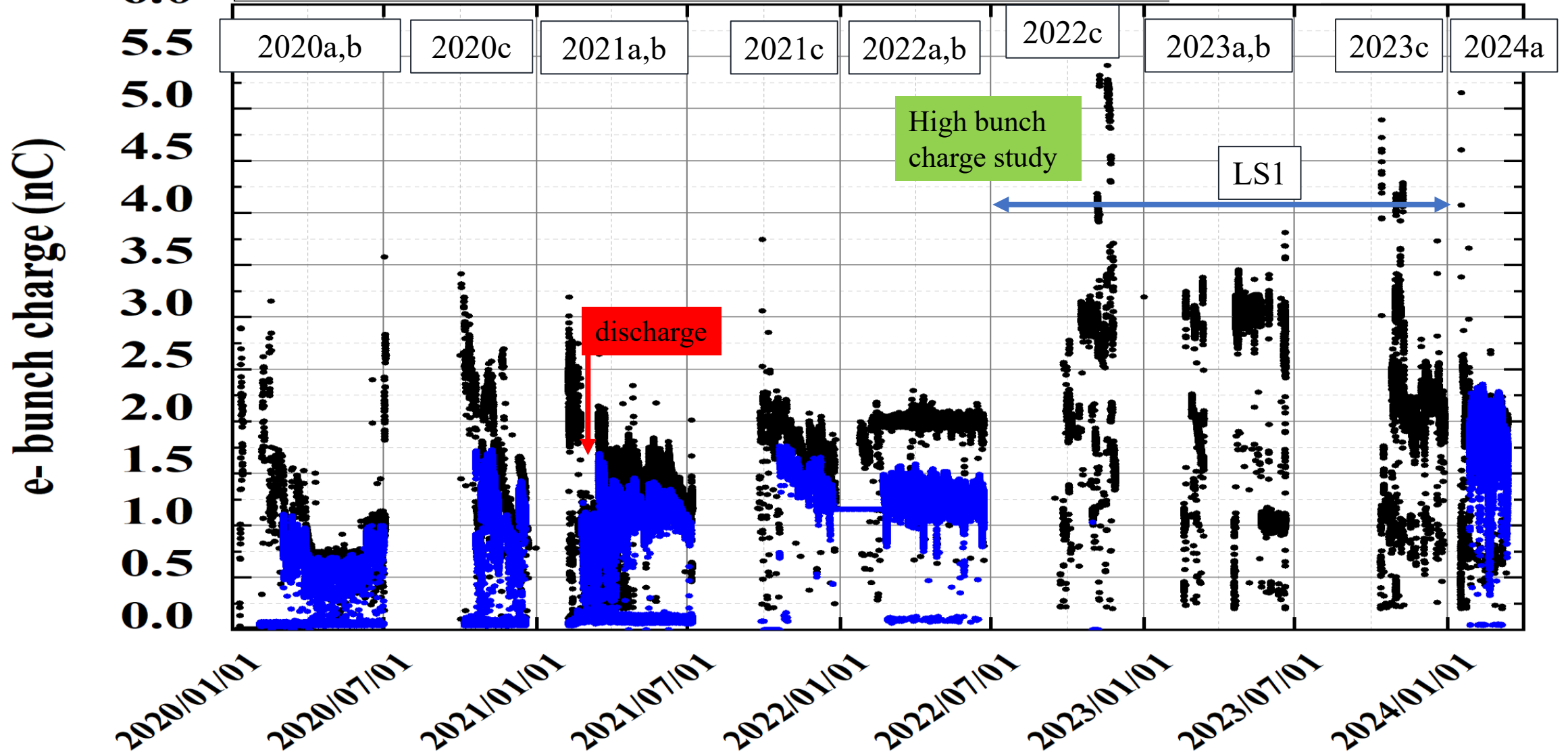
world first DOE application in UV laser

R. Zhang



e- bunch charge history (2020a to 2024a)

- LIiBM:SP_A1_G_1:ISNGL:KBE:10S (from rf gun)
- BTeVBPM:QMD10E_M_1:NC (BT end)



e- beam summary and issue

- Thermionic DC e- gun has worked fine for light source (PF, PF-AR) injection and e+ production primary e- beam (10 nC).
- Photocathode rf e- gun
 - Laser system and the new DOE ($\Phi 8$ mm) element have worked fine without any significant trouble.
- Increase of bunch charge
 - High bunch charge of 5 nC e- from gun was demonstrated w/ previous DOE ($\Phi 6$ mm).
 - Further high bunch charge e- beam study will be conducted w/ new DOE.
- Issue
 - Breakdown rate of rf gun cavity gradually increased. New cavity should be installed in the near future.
 - Best emittance at the linac end and BT1 (before Arc1) is almost satisfied the final goal while bunch charge (2 nC) is less than final goal (4 nC).
 - However, emittance at BT2 is increased due to ISR, CSR, and some other reasons.
 - Increase of 2nd bunch injection efficiency and improvement of its stability are important issues.
 - In this run 2024a, 2nd bunch emittance is improved. It is almost comparable to 1st bunch one. Two bunch injection will be tested soon.

e- emittance

Measured $\epsilon_{nx,ny}$ (2 nC) : 20/20 μm (at BT1)

Goal: $\epsilon_{nx,ny}$ (4 nC) : 40/20 (H/V) μm

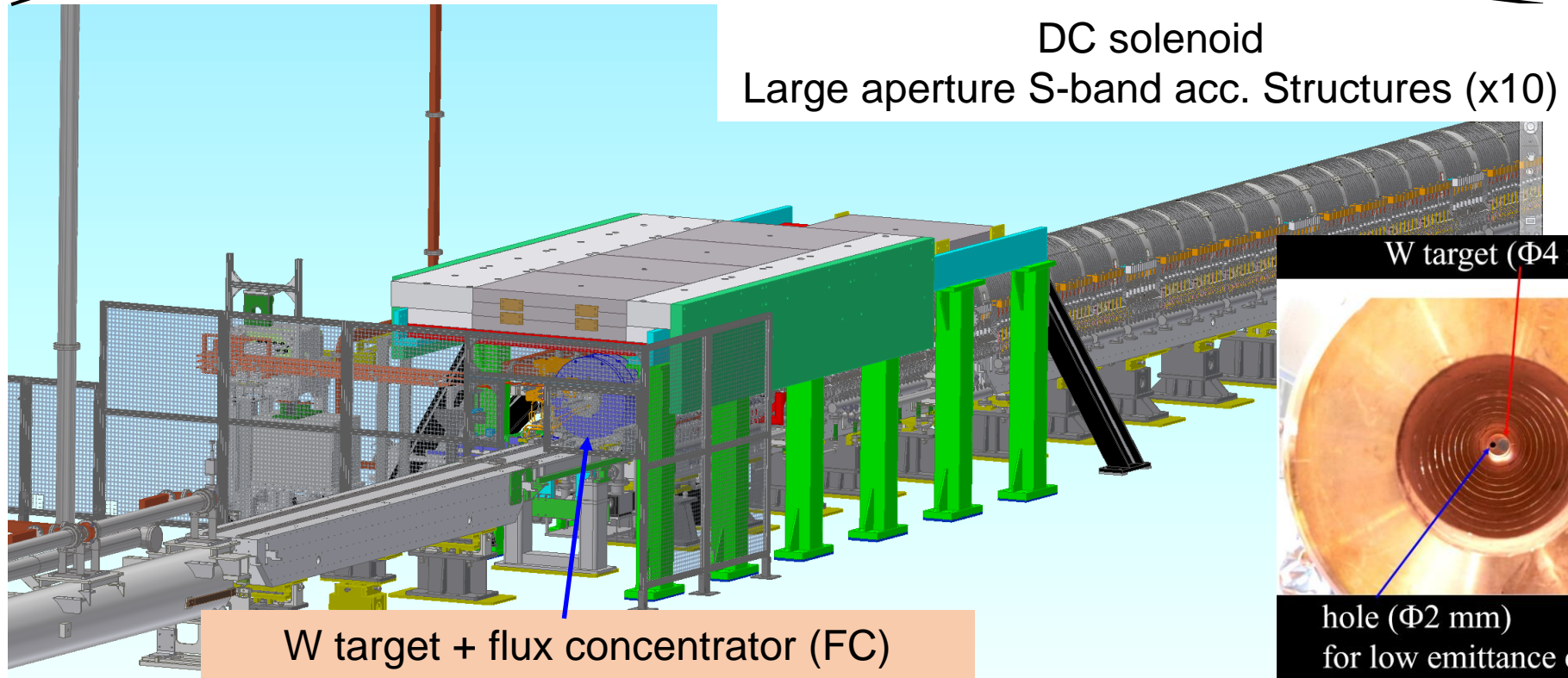
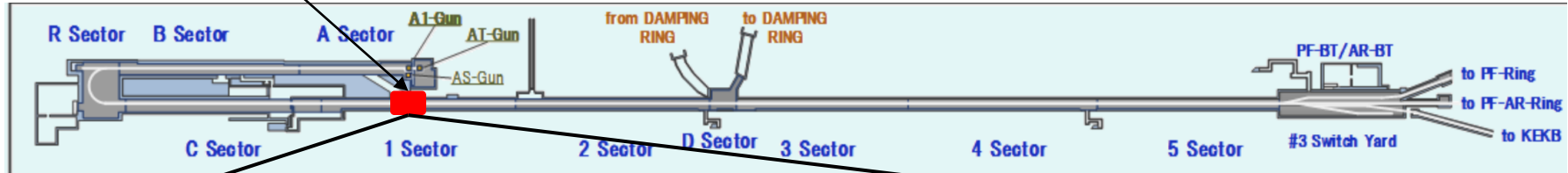
Emittance measured on Mar. 10th, 2024

1st bunch @ BT1			2nd bunch @ BT1				
β_x @MW.1 m :	30.436	β_y @MW.1 m :	32.261	β_x @MW.1 m :	16.794	β_y @MW.1 m :	40.523
α_x @MW.1 :	-0.333	α_y @MW.1 :	1.904	α_x @MW.1 :	-0.089	α_y @MW.1 :	0.743
$\epsilon_{x,m}$:	2.4969E-9	$\epsilon_{y,m}$:	3.2477E-9	$\epsilon_{x,m}$:	3.1429E-9	$\epsilon_{y,m}$:	1.7173E-9
$\Delta \epsilon_{x,m}$:	1.4147E-9	$\Delta \epsilon_{y,m}$:	6.868E-10	$\Delta \epsilon_{x,m}$:	6.056E-10	$\Delta \epsilon_{y,m}$:	5.711E-10
$\gamma \epsilon_{x,\mu\text{m}}$:	34.204	$\gamma \epsilon_{y,\mu\text{m}}$:	44.489	$\gamma \epsilon_{x,\mu\text{m}}$:	43.054	$\gamma \epsilon_{y,\mu\text{m}}$:	23.525
$\Delta \gamma \epsilon_{x,\mu\text{m}}$:	19.379	$\Delta \gamma \epsilon_{y,\mu\text{m}}$:	9.408	$\Delta \gamma \epsilon_{x,\mu\text{m}}$:	8.296	$\Delta \gamma \epsilon_{y,\mu\text{m}}$:	7.824
Goodness x :	.728	Goodness y :	.858	Goodness x :	.973	Goodness y :	.376
Bmag x :	2.117	Bmag y :	1.094	Bmag x :	1.411	Bmag y :	1.993
ϵ Bmag x :	5.2866E-9	ϵ Bmag y :	3.5538E-9	ϵ Bmag x :	4.4340E-9	ϵ Bmag y :	3.4221E-9
$\gamma \epsilon$ Bmag x :	72.419	$\gamma \epsilon$ Bmag y :	48.683	$\gamma \epsilon$ Bmag x :	60.740	$\gamma \epsilon$ Bmag y :	46.879

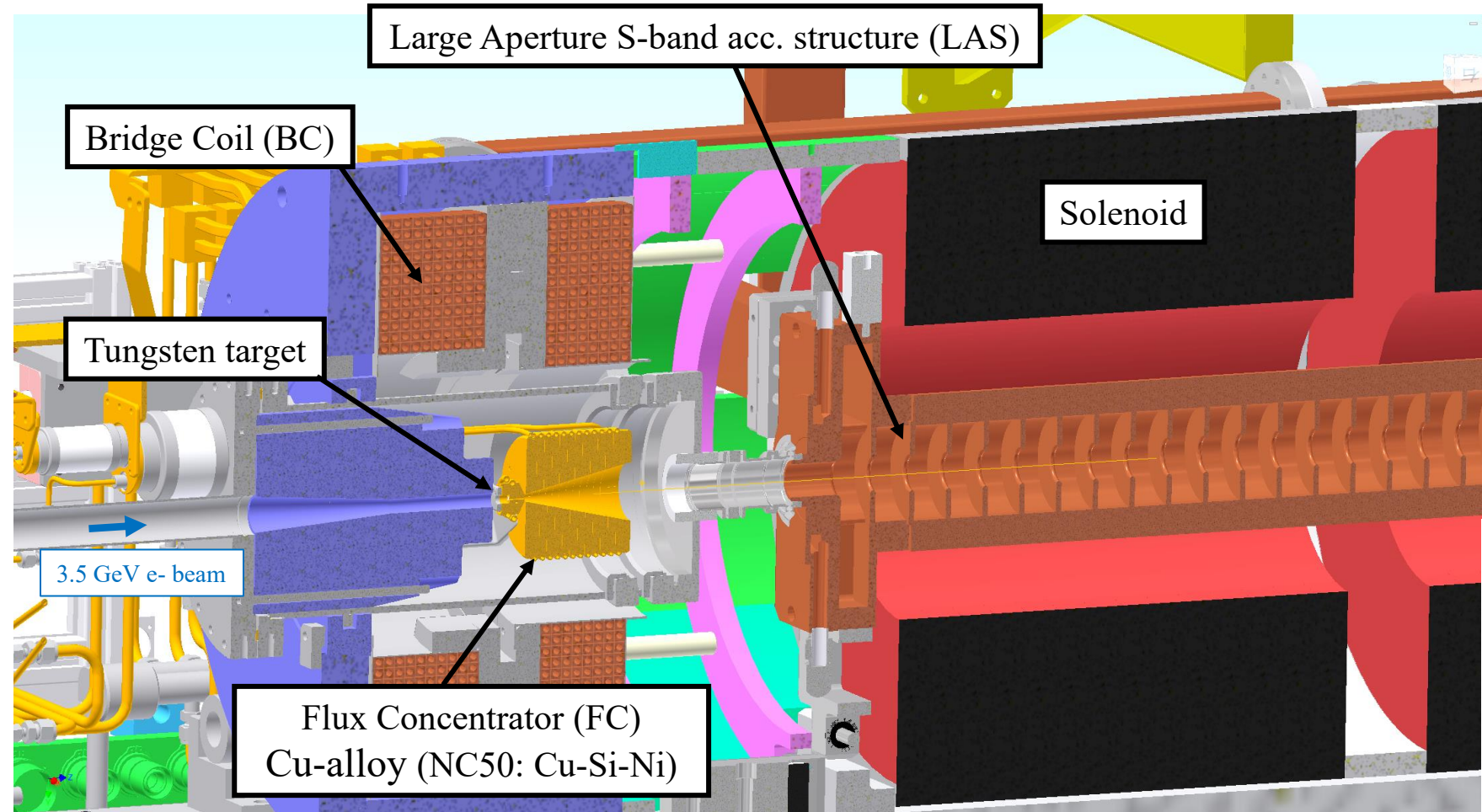
e⁺ beam status and issue

Positron source setup at Sector1

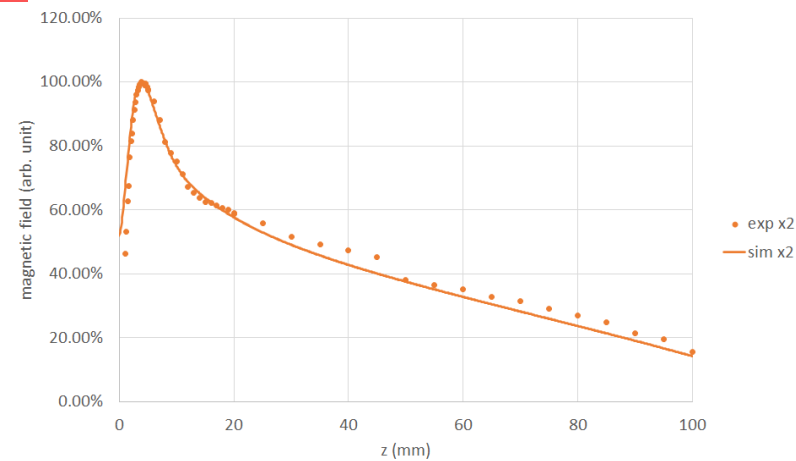
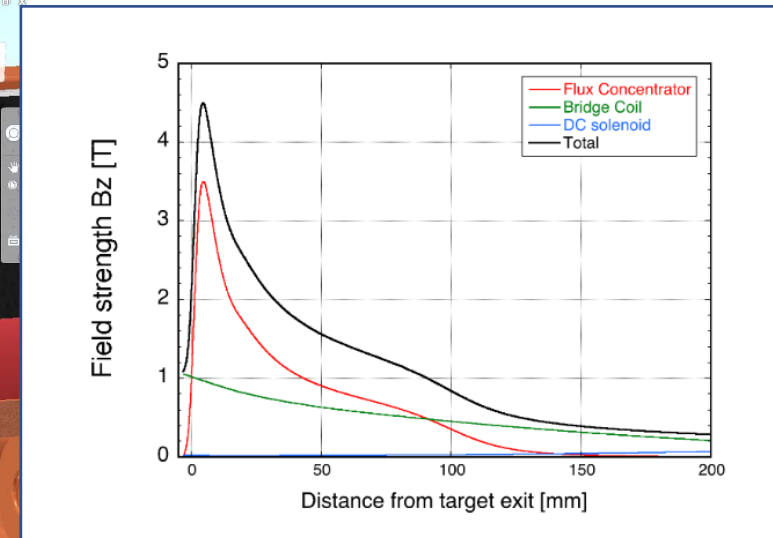
Positron target and capture section



Positron Capture Section: Flux concentrator, bridge coil, solenoid

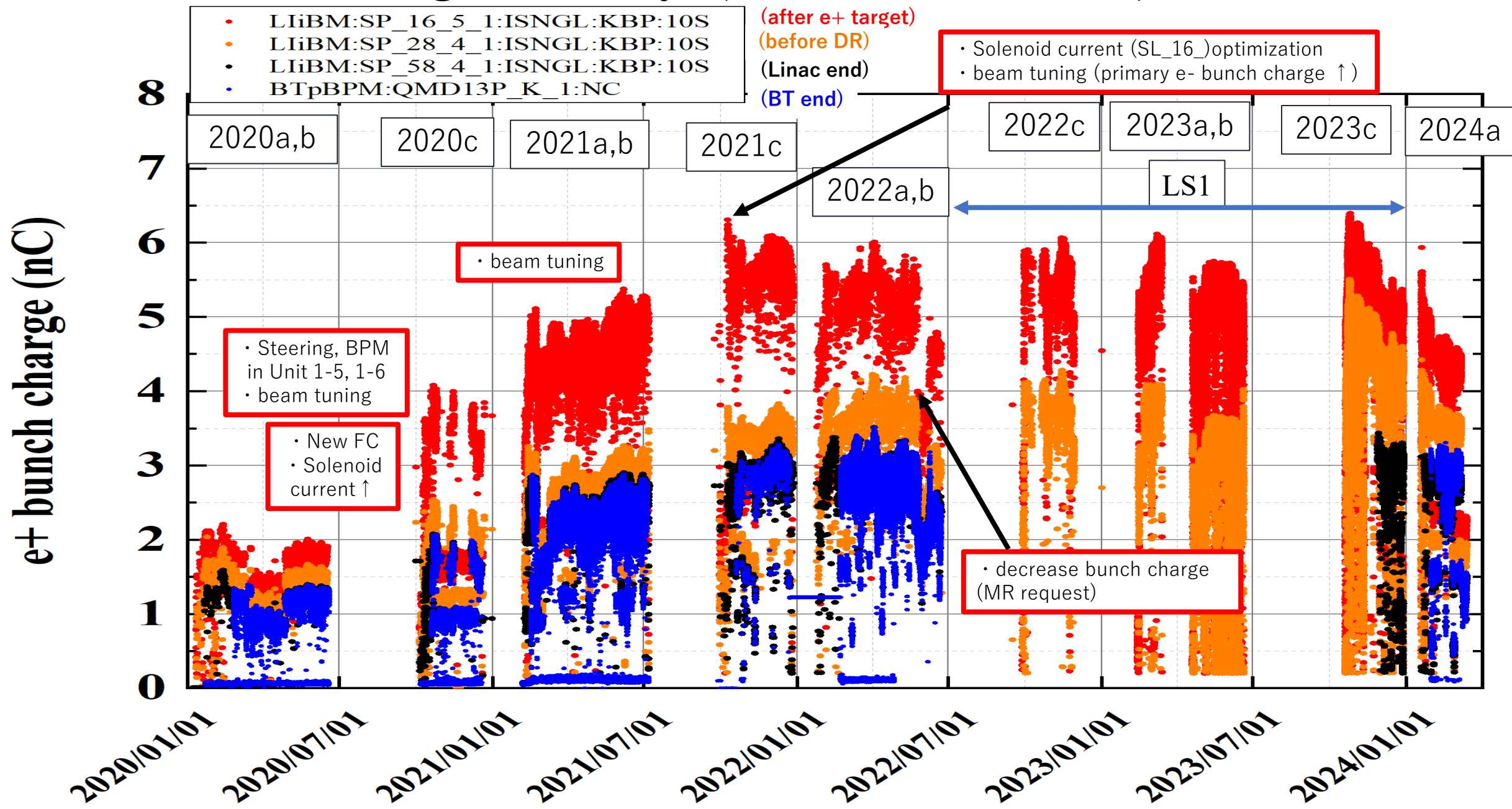


$$I_{FC} = 12 \text{ kA}$$



e+ bunch charge history (2020a to 2024a)

e+ beam status



- e+ bunch charge is almost achieved (final target: 4 nC)
 - 3.5 nC at linac end and BT
 - Machine learning based automatic tuning can help to increase the e+ bunch charge at end of Sector2 (up to around 5.5 nC).
 - Measured e+ production efficiency (65%) is comparable to the simulation result (60%).
 - Flux concentrator operation has been very stable.
- Issue
 - Emittance at linac end and BT1 (before Arc1) are almost satisfied the final goal.
 - However, emittance at BT2 is increased. It could be caused by some magnetic errors.
("Injection" report by T. Yoshimoto san)
 - Horizontal emittance after DR is larger than design value. Low emittance DR optics will be tested after LS1.

e+ emittance

Measured $\epsilon_{nx, nxy}$ (3 nC) : 103.5/4.7 μm (at BT1)

Goal: $\epsilon_{nx, nxy}$ (4 nC) : 100/15 (H/V) μm

Upgrade work and progress during LS1

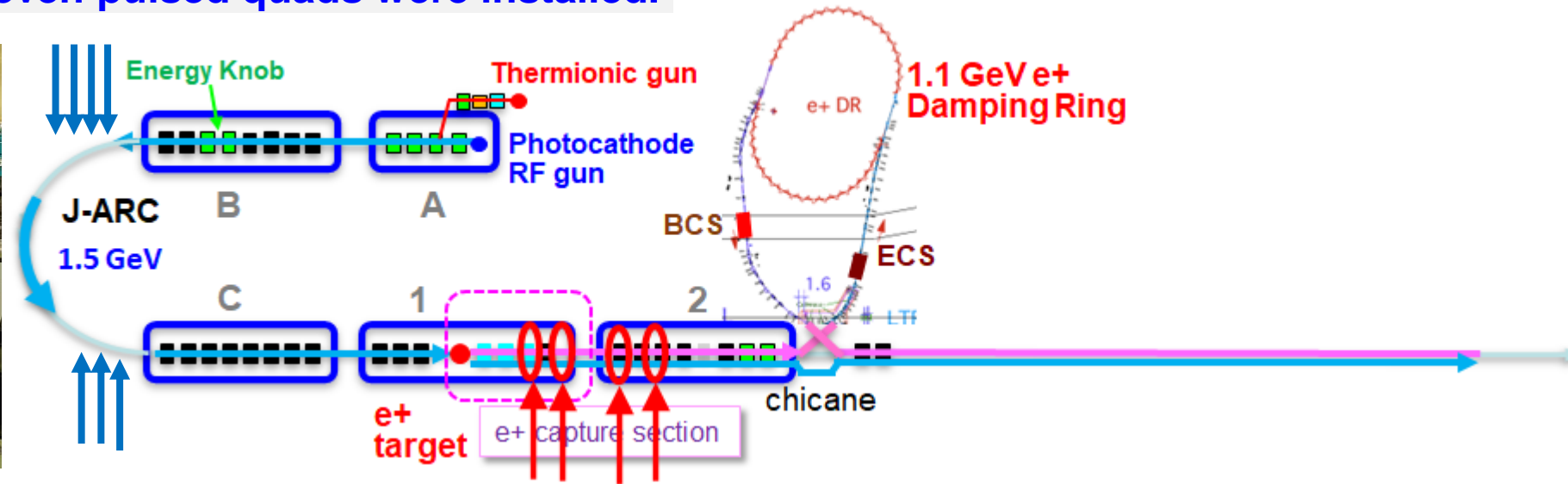
Upgrade work and progress during LS1

- Pulsed Quads
 - at J-ARC
 - at Sector1, 2
 - Control software upgrade
- Fast kicker for 2nd bunch orbit control (J-ARC, linac end, e- BT)
- New accelerating structure
- Automatic beam tuning

Pulsed Quads at J-ARC and Sector1, 2

- Additional pulsed quads at J-ARC and Sector1, 2 were installed in 2023 summer maintenance.
 - J-ARC: dedicated beam matching for each injection beam (HER/LER/PF/PF-AR)
 - Sector1, 2: low beta optics for HER injection beam (mitigate emittance growth)
- At J-ARC, newly designed pulsed quad (K. Yokoyama) and pulsed power supply driver (T. Natsui) were installed in the 2023 summer maintenance.

Seven pulsed quads were installed.



Four DC quads were replaced by pulsed one.

Pulsed magnet control system (1)

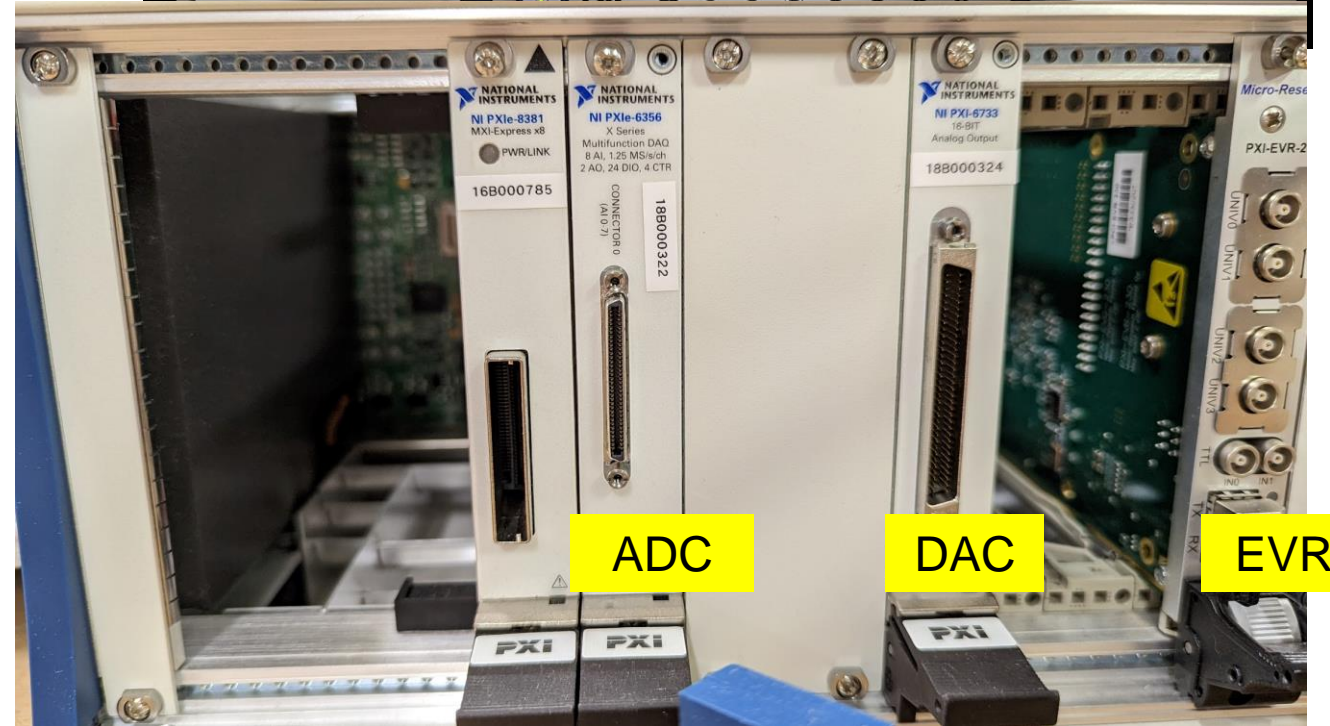
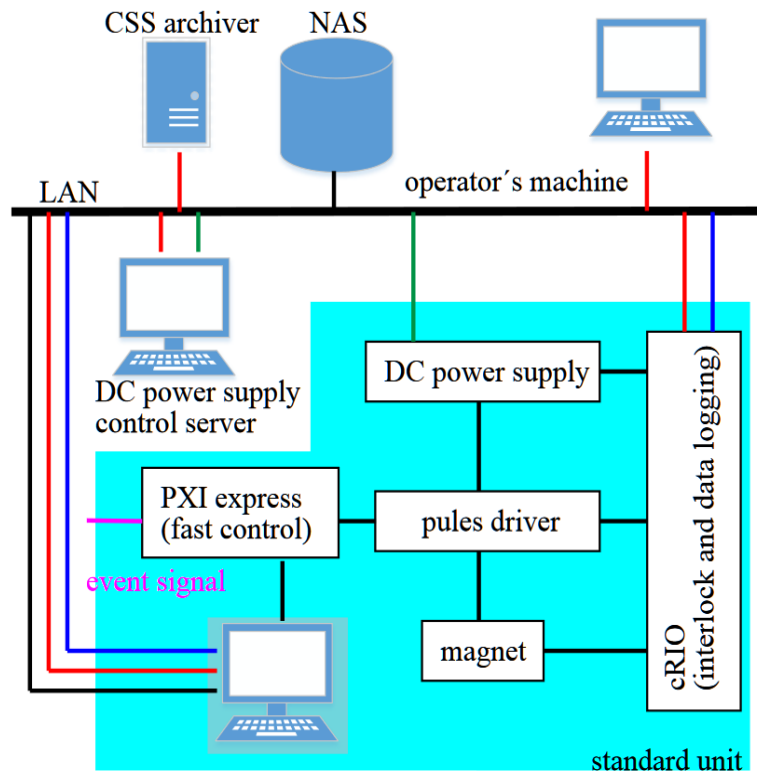
Upgrade during LS1

=== PXI-based controller ===

- PCIe-8381 & PXIe-8381, PXI Remote Control Module
- PXI 6733 DAC
- PXIe 6356 ADC
- MRF EVR-230

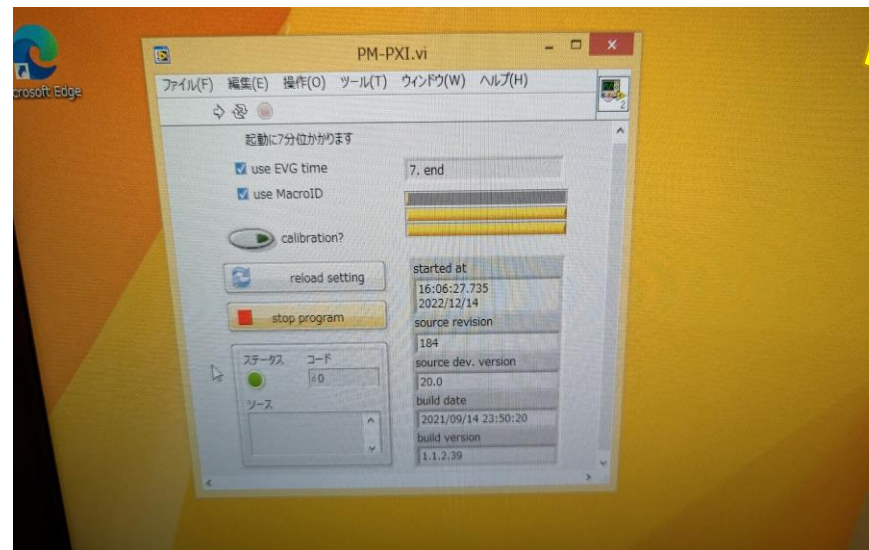
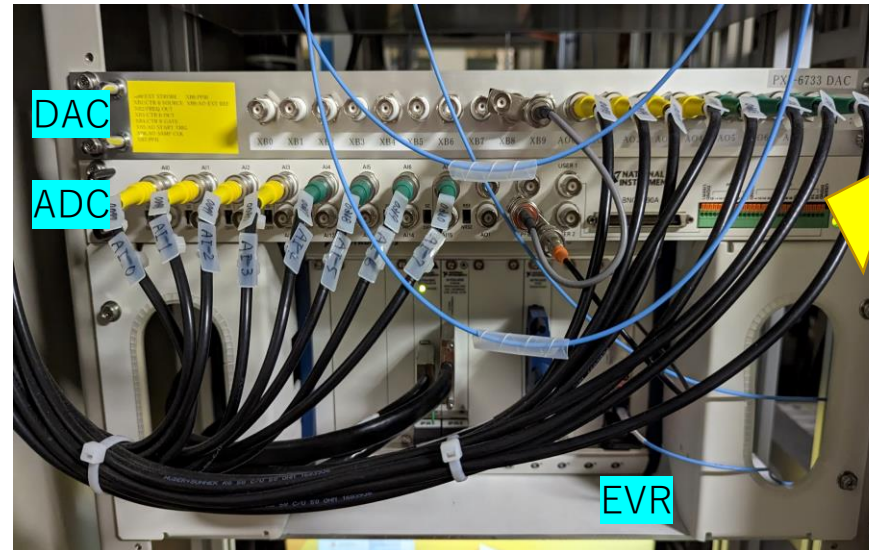
=== cRIO ===

- Interlock system
- Data logging



Pulsed magnet control system (2)

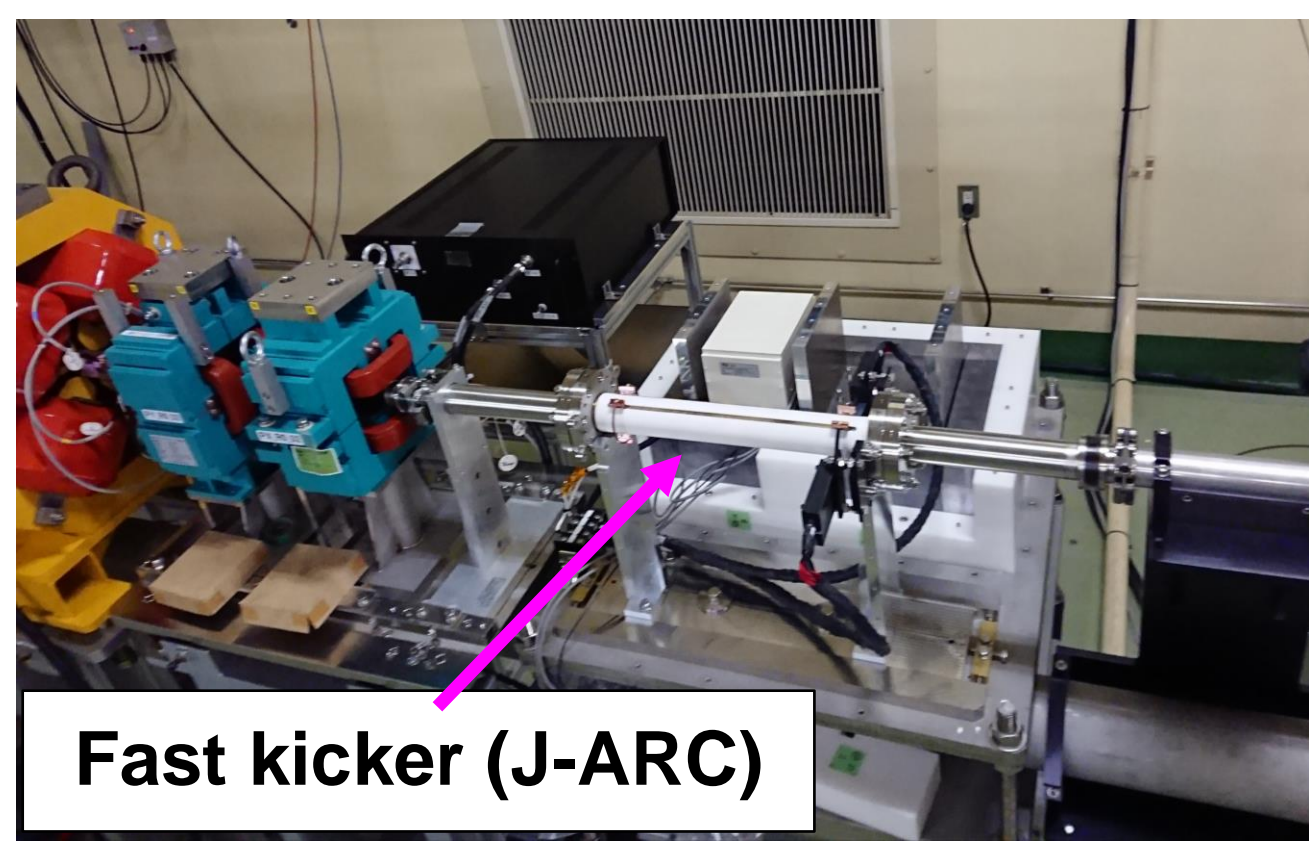
- Windows/LabVIEW/PXI system
 - Started since 2017
 - Sometimes control PC or LabVIEW program freeze.
 - It takes 20 minutes for restarting system. (Large # of variable should be initialized in LabVIEW software)
- Development history
 - Decided to migrate to Linux/EPICS IOC (2022/12)
 - NI DAC&ADC driver (2023/02)
 - EVR driver (2023/03)
 - EPICS IOC (2023/04)
 - OPI & Monitoring (2023/05)
 - Experiment (2023/06)
 - Revision (2023/07)
 - Stability test (2023/07)
- 8 of 17 control system were replaced by new software since 2023c.
 - They have worked well w/o trouble.
 - In this summer maintenance, remaining system also will be replaced by new one.



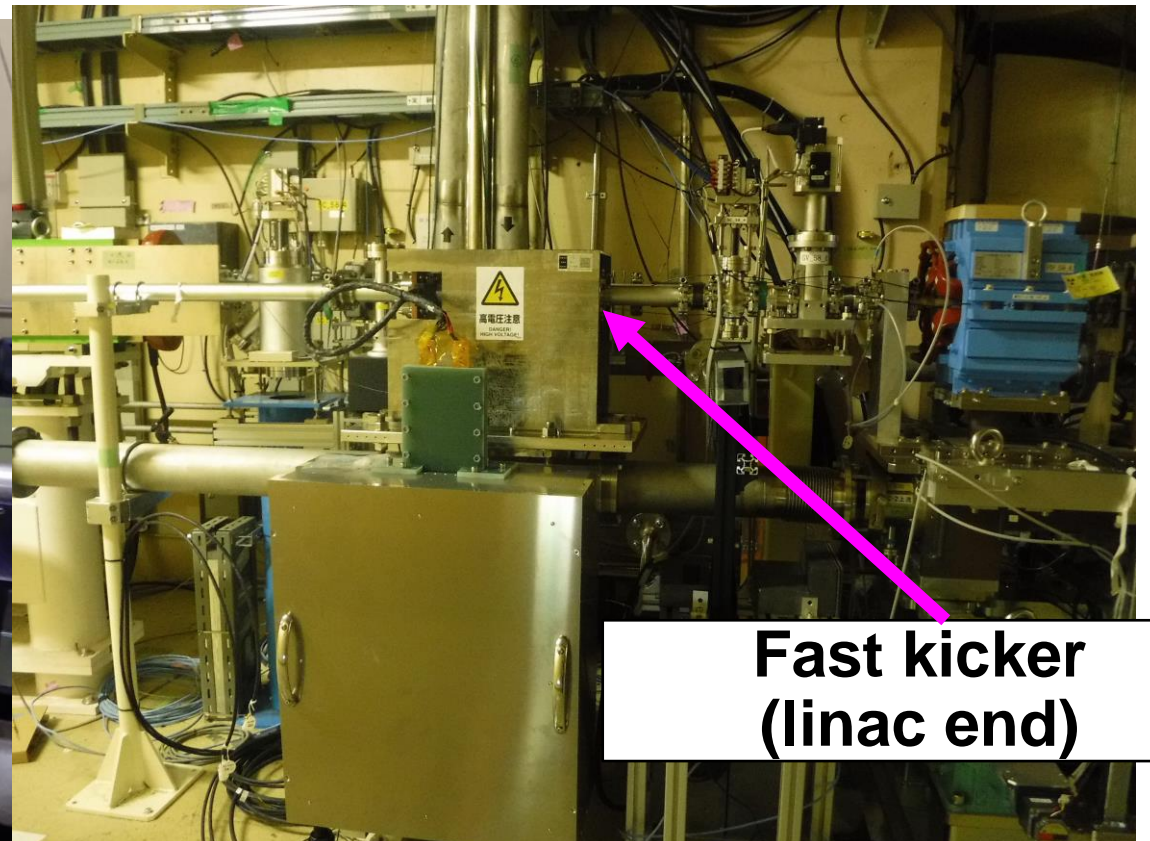
Fast kicker for 2nd bunch orbit correction

Upgrade during LS1

- Based on “ceramics chamber with integrated pulsed magnet” developed by C. Mitsuda (PF)
- J-ARC ('22 summer), end of linac and e- BT ('23 summer/winter) for 2nd bunch orbit correction
- It could help to increase the injection efficiency of e- 2nd bunch.



Fast kicker (J-ARC)



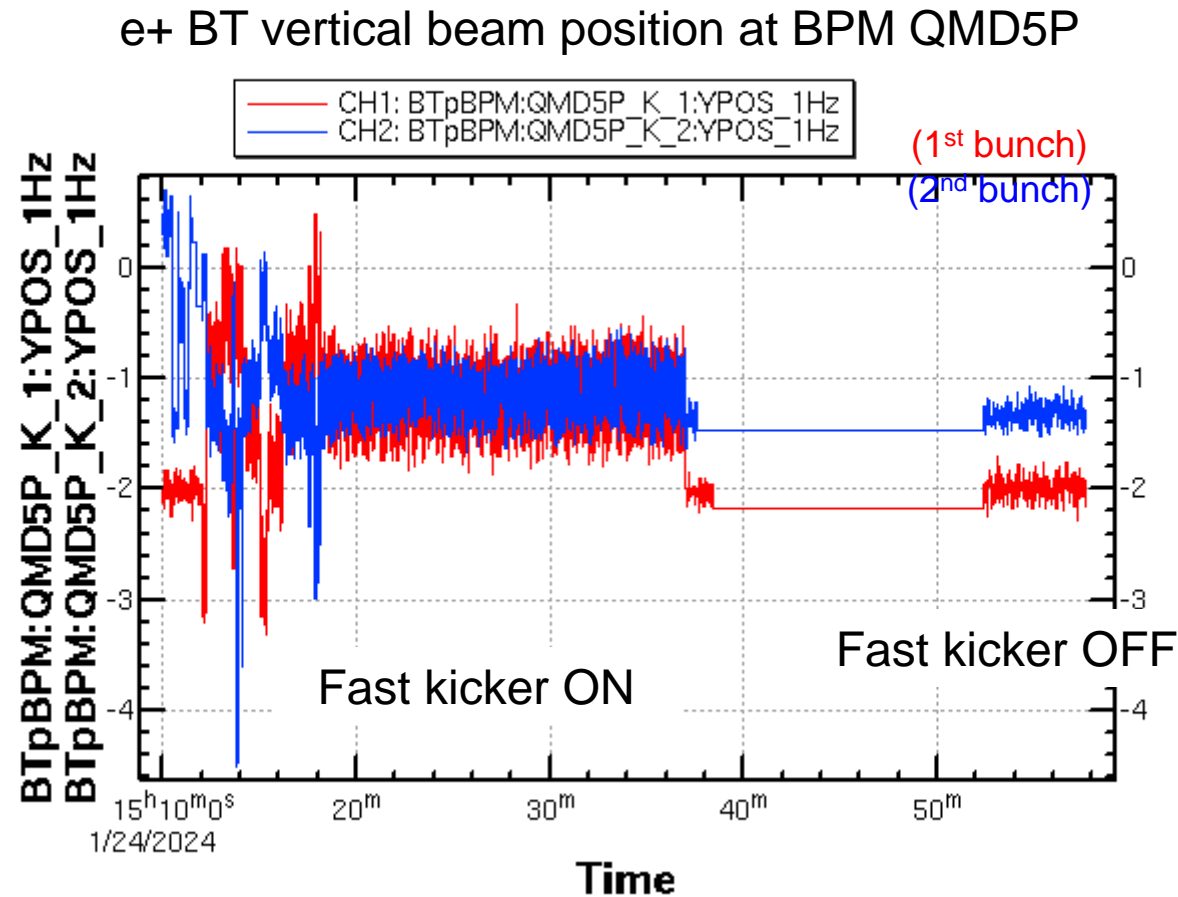
**Fast kicker
(linac end)**

PF (Mitsuda, Shinohara, Naito), Linac (Kamitani, Okayasu, Y. Enomoto, Natsui)

e+ beam test w/ fast kicker (linac end)

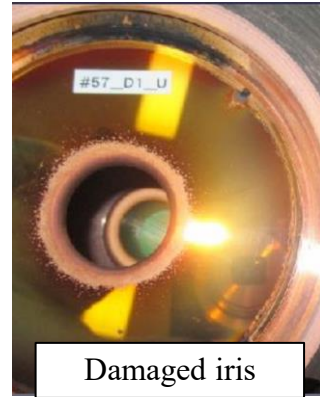
Upgrade during LS1

- Fast kicker can correct the 2nd bunch beam position and reduce the orbit difference (1st and 2nd bunch).
- However, it increase the beam position jitter. It should be corrected for beam operation.



New accelerating structure

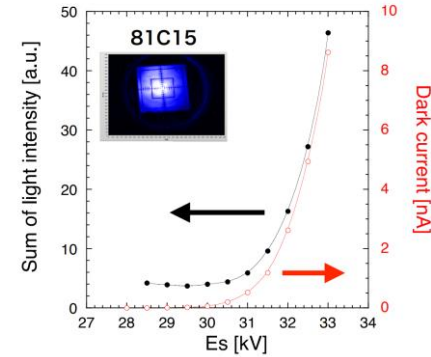
Upgrade during LS1



- Mitigation of accelerating structure failures
 - Originally designed for 8 MeV/m (PF injector), but used at 20 MeV/m (KEKB upgrade)
 - Degradation is leading to high field emission rate and discharges.
 - Water leaks, field emission, discharge in waveguide, and so on (29 of 60 units have some problems)
 - Not only future Y(6S) but even Y(4S) could be suffered

- 5-year upgrade plan to fabricate and install new accelerator structures (FY2018 – FY2022)

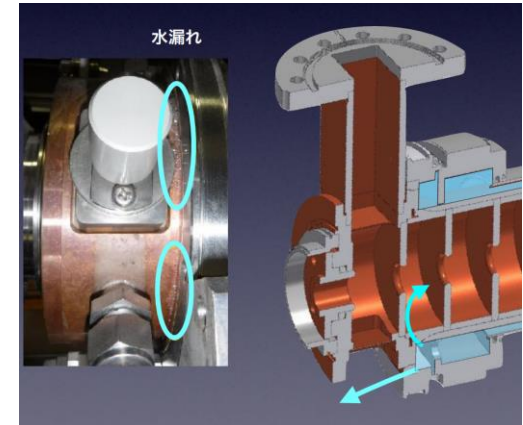
- 4 units (16 acc. structures) have been replaced by new one.
- New acc. structure: acc. gain \uparrow 7%, surface field \downarrow 20% (reduce breakdown)
- New pulse compressor (SCPC) was also developed and installed in Unit#44.



New S-band 2-m-long TW acc. structure



New pulse compressor
Spherical-Cavity Pulse Compressor (SCPC)



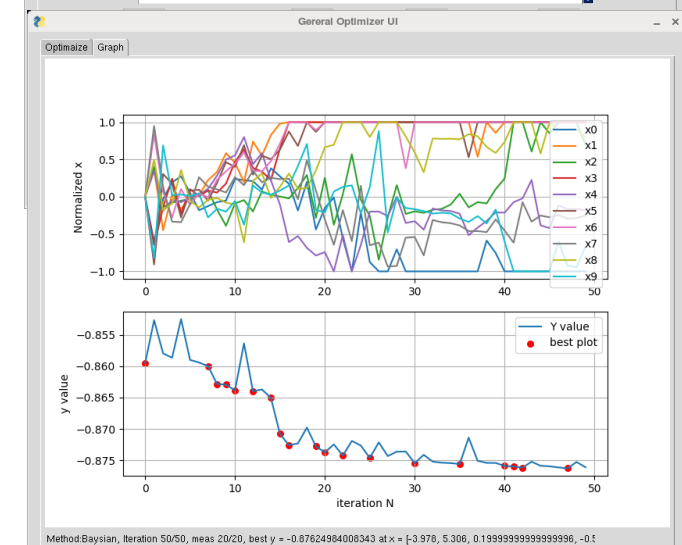
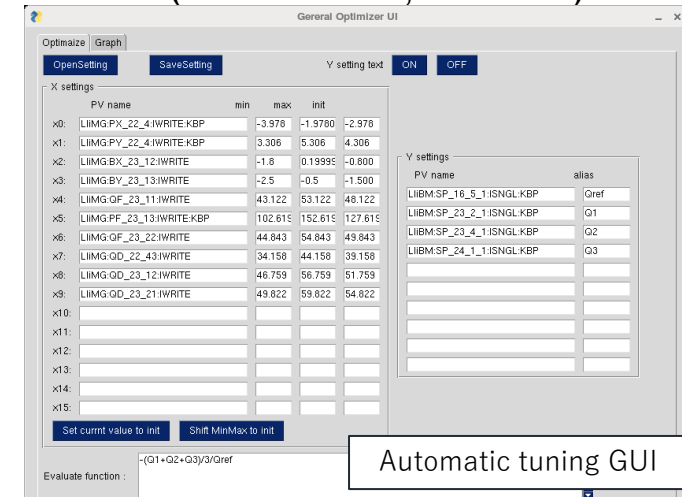
Colling water leakage

H. Ego

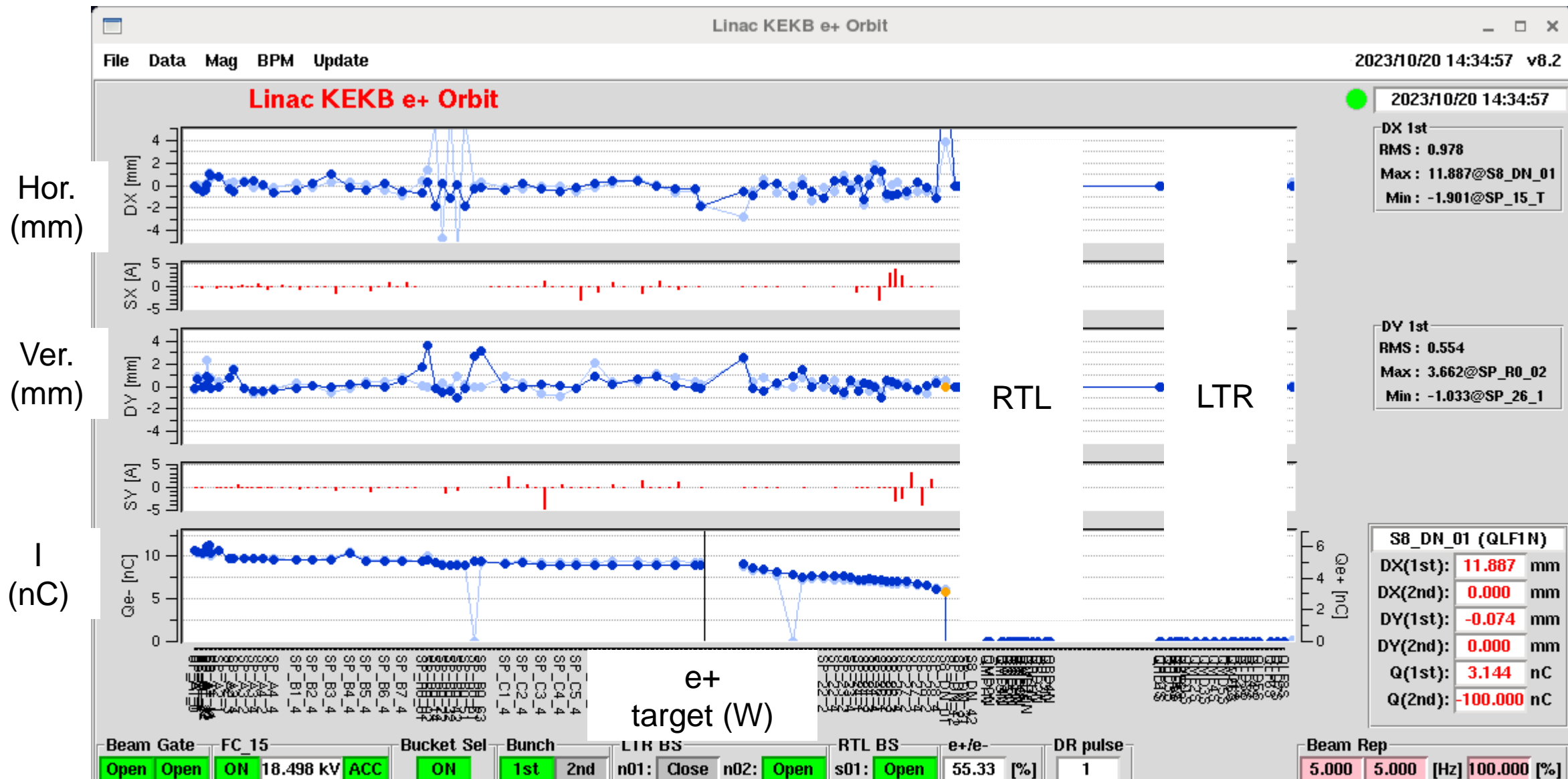
Automatic beam tuning

- Automatic beam tuning approach with machine learning is recent trend in accelerator operation.
- Bayesian Optimization approach is now under test by using the beam of injector Linac.
 - Implementation using GPyOpt Python library (T. Natsui) / In-house developed implementation (G. Mitsuka, S. Kato)

- Automatic beam tuning test started in 2022c.
- Both of Bayesian optimization and downhill simplex method are available.
- Preliminary test was started by using only 4 control variables (pulsed steering magnets) to improve e⁺ bunch charge.
- After continuous study and software improvement, the number of control variables increased to around 16.
- This automatic tuning is also applied to dispersion correction at J-ARC .
- Currently, any linac operators can easily use this automatic beam tuning software.

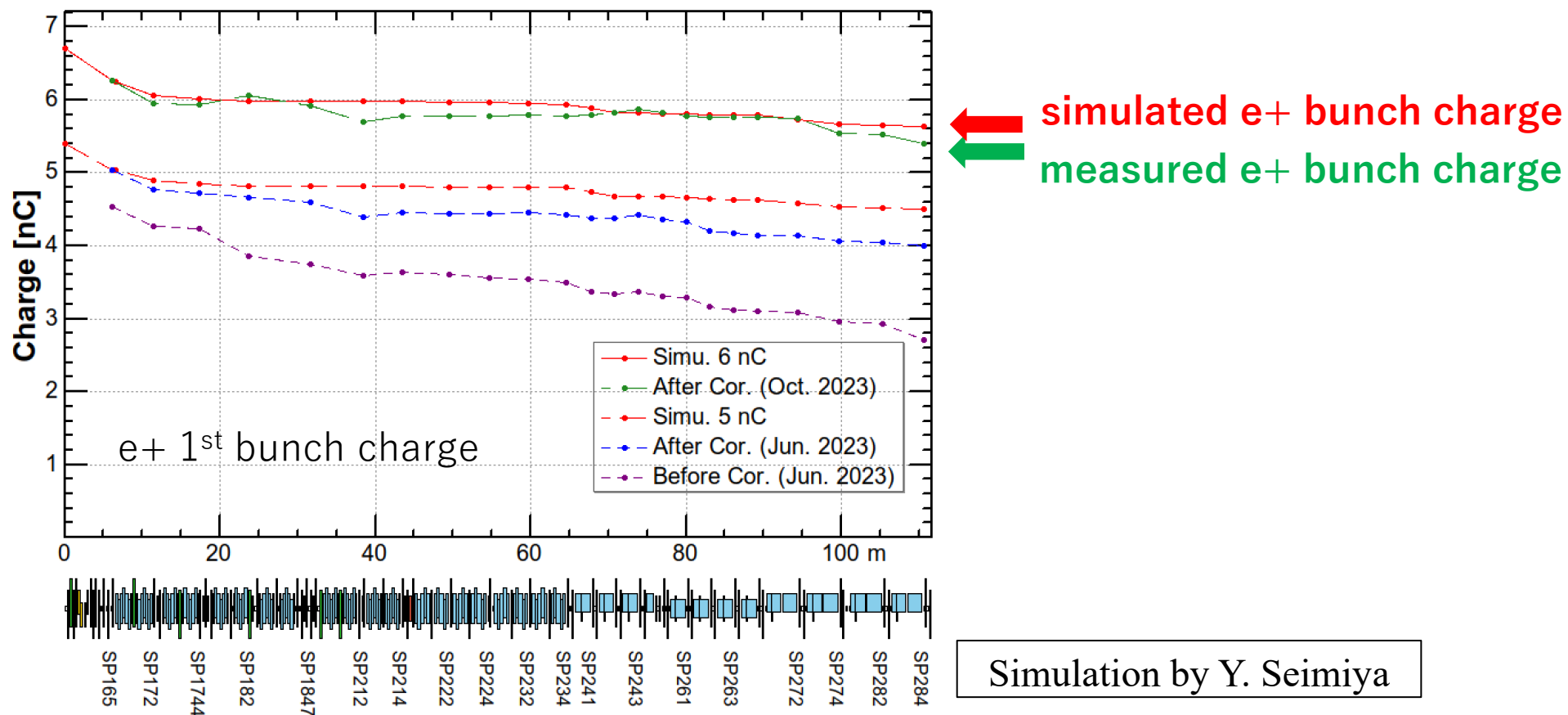


Beam orbit and bunch charge during automatic tuning



Automatic tuning for increasing e+ bunch charge

- Measured data (Oct. 25th, 2023) of e+ bunch charge in Sector2 almost agree with the simulation result.
- Pulsed Quads at J-ARC (installed in 2023 summer) and automatic beam tuning software can help to increase the e+ bunch charge.



Summary

- **Simultaneous top up injection has been successfully conducted.**
- **e- beam**
 - **Laser system has worked fine without any significant trouble.**
 - **New DOEs ($\Phi 8$ mm) have been installed at both of 1st and 2nd laser, and they have worked fine.**
 - **5 nC from gun was demonstrated w/ previous DOE ($\Phi 6$ mm). Further beam study will be conducted w/ new DOE.**
- **e+ beam**
 - **e+ generation system (flux concentrator, power supply, DC solenoid) has worked fine.**
 - **e+ bunch charge of 3.5 nC at BT end are archived (final design 4 nC).**
 - **Machine learning based automatic tuning can help to increase the e+ bunch charge at end of Sector2 (up to around 5.5 nC).**
- **Upgrade work and progress during LS1**
 - **Pulsed quads at J-ARC and Sector1, 2 have been successfully installed and worked fine.**
 - **New control software for pulsed magnet**
 - **New accelerating structure**
 - **Fast kicker for 2nd bunch orbit correction (J-ARC, Linac end, e- BT)**
 - **Automatic beam tuning is deployed for daily operation.**
- **Issues**
 - **Emittance growth at end of BT for both of e- and e+ beam (Injection report)**
 - **Low e- injection efficiency of 2nd bunch so far. Fast kicker system could help to improve it.**
 - **Increase the e- bunch charge while keeping small emittance w/ new DOE.**